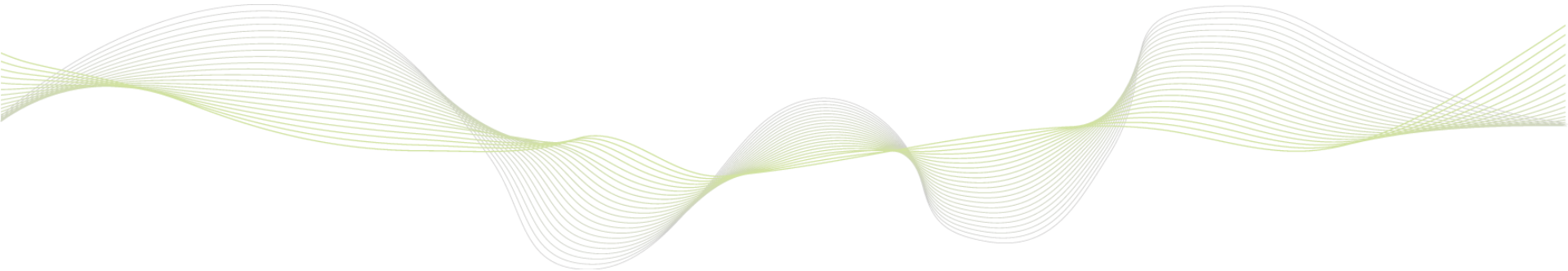


O2O Wind

Increase Power Output
Webinar 05.10.2017



Known Problems Affecting Performance



**Anemometer
misalignment**

**Unintended
curtailment**

**Yaw
misalignment**

**Blade impact
damage**

**Faulty pitch
operation**

**Incorrect
noise limits**

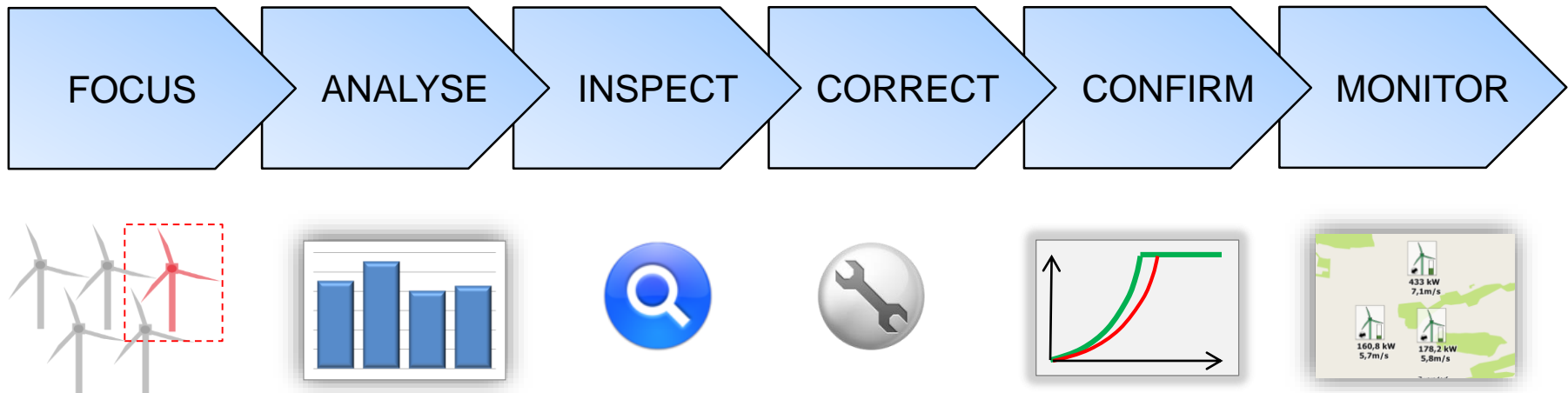
**Incorrect
parameter
settings**

**Pitch
misalignment**

**Unnecessary
sector
control**

Performance Optimisation Process

- A systematic process is required to efficiently identify and solve problems
- The main steps include analytical techniques as well as practical field work
- An investigative approach is required, applying technical understanding

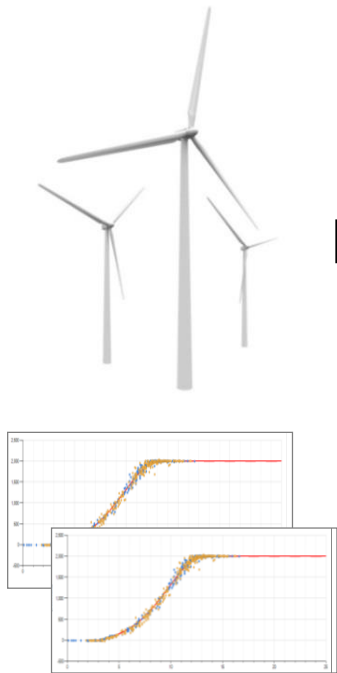


The improvement process must be systematic and efficient to keep costs down

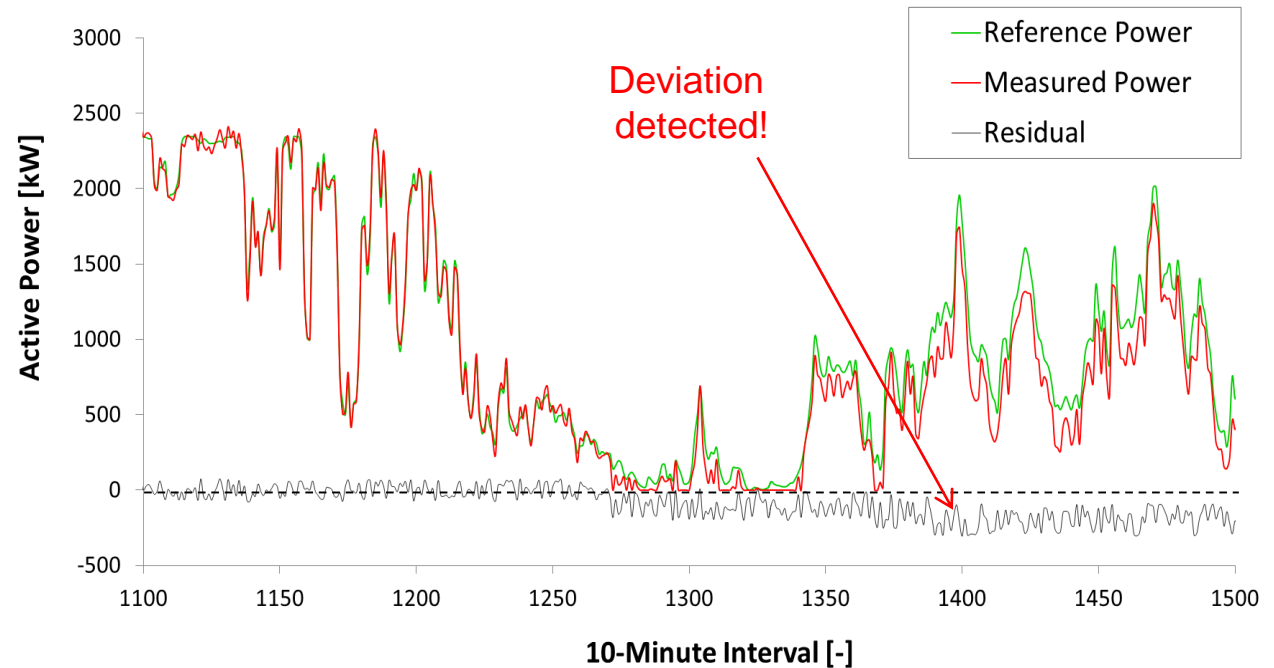
Automated Monitoring



- Automated data analysis systems for reduced effort
- Manual reporting replaced by online monitoring and events generation



Online Power Curve Monitoring



Software and automated analysis is used to increase quality and reduce human effort

Power Optimisation: A wide Range of Possibilities



Blade Aerofoil
Riblets

Cable unwinding
optimisation

Vortex Control
Strips

Storm Control

Active wake
control

Individual pitch
control

Optimised noise
settings

Trailing Edge
Strips

Passive yaw
offset correction

Low density
optimisation

Sector control

Curtailement
reduction

Lidar Active Pitch
Control

Active yaw offset
correction

Production
based availability

Cut-in
optimisation

Network loss
minimisation

Aerodynamic
pitch balancing

Mechanical pitch
balancing

Pitch offset
correction

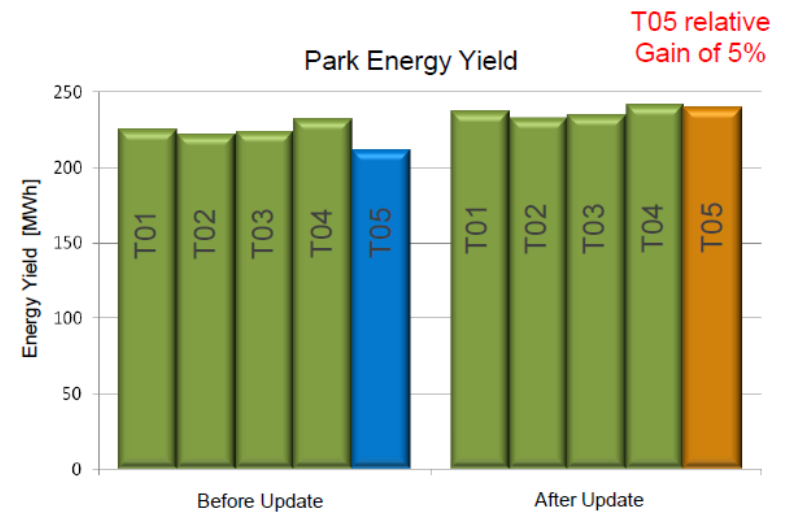
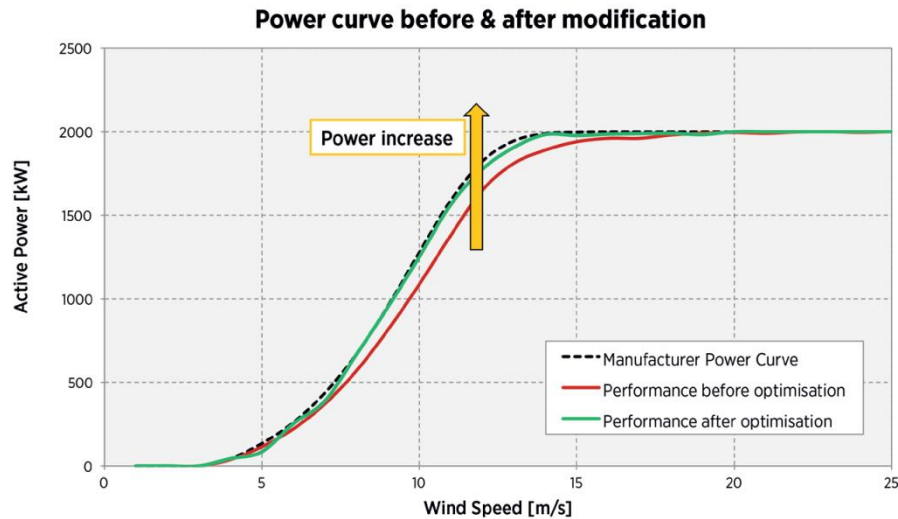
Reduced
auxiliary
consumption

Commercial
availability

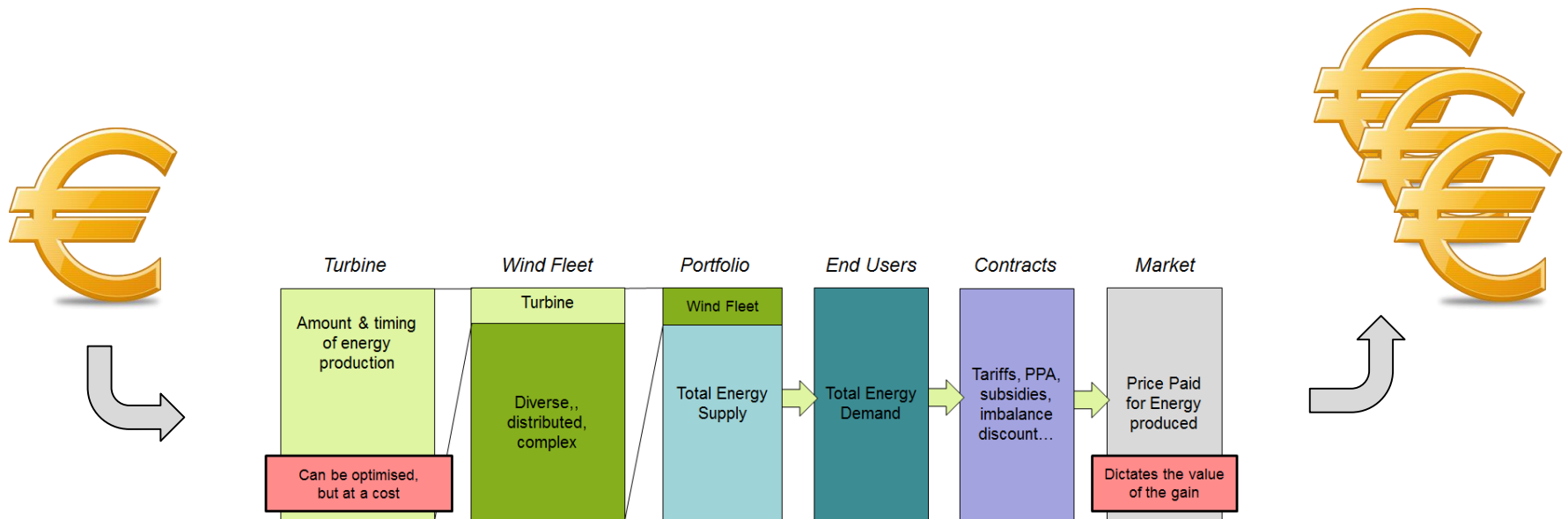


Confirming and Quantifying Improvement

- Following turbine modifications, performance analysis should be repeated
- Quantify improvements, both technically and financially
- Checks can only be made once sufficient post-fix data is available (2 months?)
- Improvement can be defined by benchmarking versus a reference turbine



- Performance optimisation can bring significant and sustainable revenue gains
- Even a lean process is relatively complex and can be costly
- The value of the gains can be difficult to measure, especially in complex markets
- Prioritise sites with most potential (high energy value, high optimisation potential)
- Monitor costs and gains, look for the break-even





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